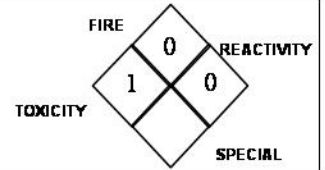


**KELLERT INDUSTRIES, INC.**

P.O. BOX 787  
 MANNFORD, OKLAHOMA 74044  
 918-865-4257

**HAZARD RATING**  
 4-EXTREME  
 3-HIGH  
 2-MODERATE  
 1-SLIGHT  
 0-INSIGNIFICANT  
 \*\*SEE SECTION IV



**MATERIAL SAFETY DATA SHEET**

NOT OSHA HAZARDOUS

MATERIAL  KEL-FLEX-LIQUID	CODE 66580	KEY 905688-9	DOT HAZARD CLASS  NON-REGULATED
	DATE ISSUED 1-06-2006		
FORMULA Not Applicable	CHEMICAL NAME OR SYNONYMS Aqueous acrylic emulsion		

**I — COMPOSITIONAL INFORMATION**

	CAS REG. NO.	APPROX WT %	TWA/TLV
Modified Acrylic	NONHAZ	46-48	OSHA ACFT II. NE NE
Individual residual monomers (See section X)	NOT REQ.	<0.1	NR NR
Ammonia	NOT REQ	0.2 max	50 25 ppm
Water	NOT REQ OR NR=Not Required	52-54	NE NE NE-NOT ESTABLISHED

**II — PHYSICAL PROPERTY INFORMATION**

APPEARANCE—ODOR—pH Milky white liquid; slight ammoniacal odor; ph 9.5-10.5			VISCOSITY 50 cps max.
MELTING OR FREEZING POINT 0C/32F water	BOILING POINT 100C/212F water	VAPOR PRESSURE (mm Hg) 17 @ 20C/68F	VAPOR DENSITY (AIR - 1) Less than one, water
SOLUBILITY IN WATER Dilutable	PERCENT VOLATILE (BYWEIGHT) 52-54 Water	SPECIFIC GRAVITY (WATER = 1) 1.0—1.2	EVAPORATION RATE (BUTYL ACETATE - 1) Less than one, water

**III — FIRE AND EXPLOSION HAZARD INFORMATION**

FLASH POINT Not applicable	AUTO IGNITION TEMPERATURE Not applicable	LOWER EXPLOSION LIMIT (%) Not applicable	UPPER EXPLOSION LIMIT (%) Not applicable
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EXTINGUISHING MEDIA  
 FOAM     ALCOHOL FOAM     CO<sub>2</sub>     DRY CHEMICAL     WATER SPRAY     OTHER    Not applicable

SPECIAL FIRE FIGHTING PROCEDURES  
 Wear self-contained breathing apparatus (pressure-demand, MSHA/NIOSH-approved or equivalent) and full protective gear.

UNUSUAL FIRE AND EXPLOSION HAZARDS  
 Material can splatter above 100C/212F. Polymer film can burn.

**IV — HEALTH HAZARD INFORMATION**

RECOMMENDED WORK PLACE EXPOSURE LIMITS    TWA—See SECTION I.    STEL = 35 ppm ammonia

EFFECTS OF OVEREXPOSURE  
Inhalation: Vapor or mist can cause headache, nausea, and irritation of the nose, throat and lungs  
Skin Contact: Irritating to skin upon repeated or prolonged contact  
Eye Contact: Slightly irritating to eyes.

EMERGENCY AND FIRST AID PROCEDURES  
Inhalation: Move subject to fresh air  
Eye and Skin Contact: Flush eyes with a large amount of water for at least 15 minutes. See a physician if irritation persists. Wash affected skin areas with soap and water.  
Ingestion: If swallowed, give 2 glasses of water to drink. Consult a physician. Never give anything by mouth to an unconscious person.

### V — REACTIVITY INFORMATION

<b>STABILITY</b> <input checked="" type="checkbox"/> STABLE <input type="checkbox"/> UNSTABLE	<b>CONDITIONS TO AVOID</b> Decomposition is dependent on time and temperature. Onset of polymer decomposition is 177C/350F.
<b>HAZARDOUS DECOMPOSITION PRODUCTS</b> None known—see Section X	
<b>HAZARDOUS POLYMERIZATION</b> <input type="checkbox"/> MAY OCCUR <input checked="" type="checkbox"/> WILL NOT OCCUR	<b>CONDITIONS TO AVOID</b> Not applicable
<b>INCOMPATIBILITY (MATERIALS TO AVOID)</b> <input type="checkbox"/> WATER <input type="checkbox"/> OTHER    None known	

### VI — SPILL OR LEAK PROCEDURE INFORMATION

**STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED**

Keep spectators away. Floor may be slippery; use care to avoid falling. Dike and contain spill with inert material (e.g., sand Earth). Transfer liquid to containers for recovery or disposal and solid diking material to separate containers for disposal. Keep spills and cleaning runoffs out of municipal sewers and open bodies of water.

**WASTE DISPOSAL METHODS**    Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant liquid and flush to a chemical sewer. Incinerate the solids and the contaminated diking material at a permitted facility according to current local, state, and federal regulations.

### VII — SPECIAL PROTECTION INFORMATION

<b>VENTILATION TYPE</b> Mechanical local exhaust ventilation at point of vapor or mist release	
<b>RESPIRATORY PROTECTION</b> Wear suitable respirator (MSHA/NIOSH-approved or equivalent) where exposure limits are exceeded.	
<b>PROTECTIVE GLOVES</b> Impervious	<b>EYE PROTECTION</b> Chemical splash goggles (ANSI Z-87.1 or approved equivalent)
<b>OTHER PROTECTIVE EQUIPMENT</b>	

### VIII — STORAGE AND HANDLING INFORMATION

<b>STORAGE TEMPERATURE</b>	<b>INDOOR</b>	<b>HEATED</b>	<b>REFRIGERATED</b>	<b>OUTDOOR</b>
MAX. 49C/120F    MIN. 1C/34F				
<b>PRECAUTIONARY LABELING:</b> KEEP FROM FREEZING—PRODUCT MAY COAGULATE.				

### IX — TOXICITY INFORMATION

The effects of overexposure shown in Section IV are based on acute toxicity profiles for a number of acrylic emulsions that are compositionally similar to this product. Typical values are: Rat, oral LD50: >5.0 g/kg; Rabbit, dermal LD50: >5.0 g/kg; Rabbit, Skin irritation: practically nonirritating—72-hour Mean Irritation Score = 0 to 2; Rabbit, eye irritation: inconsequentially irritating.

### X — MISCELLANEOUS INFORMATION

**NOTE:** Monomer vapors can be evolved when product is heated during processing operations. In such a case, use local exhaust ventilation with a minimum capture velocity of 100 ft/min. (30m/min.) at the point of monomer evolution. Refer to Industrial Ventilation: A Manual of Recommended Practice published by the American Conference of Governmental Industrial Hygienists.

NA—NOT APPLICABLE C—CEILING VALUE	<b>Kel-Flex Liquid</b>
<small>THE INFORMATION CONTAINED HEREIN IS BASED ON DATA CONSIDERED ACCURATE. HOWEVER, NO WARRANTY IS EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF THESE DATA OR THE RESULTS TO BE OBTAINED FOR THE USE OF THEREOF.</small>	
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